



## 3400 SERIES BATCH MIXERS

TROUBLE	CAUSE	CHECK	CORRECTION
MACHINE WON'T RUN	POWER FAILURE	CHECK OUTLET POWER	USE DIFFERENT OUTLET
		CHECK ALL WIRE CONNECTIONS	TIGHTEN CONTACTS BACK
		CHECK SWITCH IN ON POSITION	SWITCH ON-REFER TO FIGURE #3 SECTION 4
		CHECK VOLTAGE ON BOTH SIDE OF SWITCH	REPLACE SWITCH
		CHECK RESET ON MOTOR	PUSH RESET-REFER TO FIGURE #3 SECTION 4
	COMPONENT FAILURE	CHECK VOLTAGE TO MOTOR	NO VOLTAGE-REFER TO ABOVE NORMAL VOLTAGE-REPLACE MOTOR
		MANUALLY TURN FAN ON MOTOR	IF TURNS BELT-REFER TO ABOVE IF WILL NOT TURN-REPLACE GEAR REDUCER
		CHECK IF BEARING IS TURNING	GREASE BEARING REPLACE BEARING
		CHECK IF BELT LOOSE	TIGHTEN BELT REPLACE BELT-REFER FIGURE #8 SECTION 5
		CHECK AUGER FOR DEBRIS	REMOVE DEBRIS
			REPLACE CHAIN
CHAIN SLIPPING	LOOSE CHAIN	VISUALLY INSPECT CHAIN	TIGHTEN CHAIN-REFER FIGURE #7 SECTION5
	WORN SPROCKET	VISUALLY INSPECT SPROCKETS	REPLACE SPROCKETS TIGHTEN CHAIN-REFER FIGURE #7 SECTION5

\*\*\*\*\*WILL NEED VOLTAGE METER AND/OR SCREWDRIVER FOR MOST TROUBLESHOOTING\*\*\*\*\*

For Parts Quotes and/or Orders Call Kase (254)694-5846